

Firelite[®] 95

Product Data Sheet

Product Description

A high purity castable with low iron and low silica content for service up to 1760°C (3200°F). It combines very high refractoriness with low thermal conductivity. Recommended for burner blocks in thin walls and for special atmospheres; particularly resistant to chemical attack in ammonia production processes where hydrogen atmospheres are encountered. Conforms to class V of ASTM classification C-401-91.

Properties	Firelite 95
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast
Maximum Service Temperature, °C (°F)	1760 (3200)
ASTM C401-91 Classification	V
Estimated weight of dry material/m³ of construction, kg (lb)	1690 (105.48)
Water addition, % by weight	16
Maximum grain size, mm	5
Packaging by weight, kg (lb)	25 (55)

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Density, kg/m³ (pcf), ASTM C134		
oven dried, 110°C (230°F)	1730 (108.0)	
after 5 hours firing, 815°C (1500°F)	1690 (105.5)	
Cold crushing strength, MPa (psi), ASTM C133		
oven dried, 110°C (230°C)	18.5 (2682.5)	
after 5 hours firing, 815°C (1500°F)	11.3 (1638.5)	
Permanent linear change, %, ASTM C113		
after 5 hours firing, 815°C (1500°F)	-0.1	
After 5 hours firing, 1000°C (1832°F)	-0.1	
after 5 hours firing, 1200°C (2192°F)	-0.2	
after 5 hours firing, 1400°C (2550°F)	-0.2	
Thermal conductivity, W/m•K (BTU•in/hr•ft²•°F), ASTM C201/417		
400°C (752°F)	0.93 (6.45)	
600°C (1112°C)	0.84 (5.83)	
800°C (1472°F)	0.79 (5.48)	
1000°C (1832°F)	0.78 (5.41)	
1200°C (2192°F)	0.77 (5.34)	
Chemical composition, %		
Alumina, Al ₂ O ₃	95.4	
Silica, SiO ₂	0.4	
Calcium Oxide, CaO	4.9	
Ferric Oxide, Fe ₂ O ₃	0.1	
Titanium Oxide, TiO ₂	0.06	
Alkali as, MgO+K ₂ O+Na ₂ O	0.3	
Ignition Loss	0.31	

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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