

Product Description

Conventional dense, low iron castable for temperatures up to 1500°C (2430°F) which can be placed by parging and trowelling for making difficult sections and repairs. It has excellent adhesion to other castable surfaces, and its short setting time ensures fast turnaround. Aluminium contact resistant version also available.

Properties	Insulbond
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Trowel
Maximum Service Temperature, °C (°F)	1500 (2430)
Water addition, % by weight	18—20
Maximum grain size, mm	6
Packaging in bags, kg (lb)	25 (55)

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Insulbond™

Product Data Sheet



Density, kg/m ³ (pcf), ASTM C134	
oven dried, 110°C (230°F)	1920 (119.8)
Cold crushing strength, MPa (psi), ASTM C133	
oven dried, 110°C (230°F)	20.5 (2972)
after 5 hours firing, 815°C (1500°F)	11 (1595)
after 5 hours firing, 1000°C (1832°F)	11 (1595)
Permanent linear change, %, ASTM C113	
after 5 hours, 815°C (1500°F)	-0.2
after 5 hours, 1000°C (1832°F)	-0.3
Thermal conductivity, W/m•K (BTU•in./hr•ft ² •°F), ASTM C201/417	
600°C (1112°F)	0.72 (5.0)
Chemical composition, %	
Alumina, Al ₂ O ₃	51.5
Silica, SiO ₂	40
Ferric oxide, Fe ₂ O ₃	0.8
Calcium oxide, CaO	5.9

Instruction for Use

Highest strength is obtained with monolithic refractory by using the least amount of clean mixing water. This will allow thorough working of material into place by vibrating or rodding. A mechanical mixer is required for proper placement (paddle-type mortar mixers are best suited). After achieving a ball-in-hand consistency, mix for >4 minutes. Place material within 30 minutes after mixing.

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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