

## Superwool® Pumpable

Datasheet Code US: 5-14-1014

### **Product Description**

Superwool Pumpable is composed of Superwool bulk fibers, organic polymers, inorganic binders and other proprietary ingredients. This product is a pliable, low shrinkage, putty-like material that is supplied wet and premixed, ready for installation. This product has been specially formulated to be pumped into areas where refractory and/or insulation has degraded and left voids in the lining system. It will readily flow to fill these voids and will provide a monolithic, inorganic insulating system that is resistant to thermal and mechanical breakdown.

#### **Features**

- Pliable, putty-like material composed of low biopersistent fibers, proprietary ingredients and inorganic binders
- · Ready to use
- Resistant to thermal and mechanical breakdown
- Non-wetted in molten aluminium

#### **Applications**

- Molten aluminum launders
- Fibrous patching/back-up material
- Pumped to repair backup insulation in boilers (hot or cold)

#### Installation

The HS-100 Extrusion Pump is a piston extrusion pump which has been modified to pump Kaowool® and Superwool pumpable materials in a fast, efficient manner. These modifications optimize the pump's capabilities to provide a complete delivery system.



# Superwool® Pumpable

| Mastics Product Name                      | Superwool Pumpable |  |
|---|--------------------|--|
| Fiber Class                               | <u>AES</u>         |  |
| Material Grade                            | <u>Pumpable</u>    |  |
| Physical Properties                       |                    |  |
| Color                                     | off white          |  |
| Continuous Use Temperature, °F            | 1900               |  |
| Continuous Use Temperature, °C            | 1038               |  |
| Classification Temperature, °F            | 2000               |  |
| Classification Temperature, °C            | 1093               |  |
| Density, dried @ 230°F, pcf               | 26                 |  |
| Denisty, dried @ 110°C, kg/m <sup>3</sup> | 416                |  |
| Density, wet, pcf                         | 75                 |  |
| Denisty, wet, kg/m <sup>3</sup>           | 1201               |  |
| Yield, cubic ft / gal                     | 0.13               |  |
| Yield, cubic m / L                        | 0.004              |  |
| Shelf life, months                        | 12                 |  |

### **Availability**

| <u>Products</u>    | 5 gallon<br>pail |
|--------------------|------------------|
| Superwool Pumpable | X                |

| Mastics Product Name                           | Superwool Pumpable |  |
|--|--------------------|--|
| Chemical Analysis, % weight basis after firing |                    |  |
| Alumina, Al <sub>2</sub> O <sub>3</sub>        | 5                  |  |
| Silica, SiO <sub>2</sub>                       | 64                 |  |
| Calcium oxide + Magnesium oxide, CaO + MgO     | 29                 |  |
| Other  | 2                  |  |

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# Superwool® Pumpable

| Mastics Product Name                               | Superwool Pumpable |  |
|--|--------------------|--|
| Modulus of Rupture, MOR, dried, psi                |                    |  |
| 230°F  | 84                 |  |
| 1200°F   | 85                 |  |
| 1500°F   | 131                |  |
| 1800°F   | 192                |  |
| Modulus of Rupture, MOR, dried, MPa                |                    |  |
| 110°C  | 0.58               |  |
| 649°C  | 0.59               |  |
| 816°C  | 0.9                |  |
| 982°C  | 1.32               |  |
| Compressive strength @ 5% deformation, dried, psi  |                    |  |
| 230°F  | 78                 |  |
| 1200°F   | 37                 |  |
| 1500°F   | 38                 |  |
| 1800°F   | 68                 |  |
| Compressive strength @ 5% deformation, dried, MPa  |                    |  |
| 110°C  | 0.54               |  |
| 649°C  | 0.26               |  |
| 816°C  | 0.26               |  |
| 982°C  | 0.47               |  |
| Compressive strength @ 10% deformation, dried, psi |                    |  |
| 230°F  | 92                 |  |
| 1200°F   | 56                 |  |
| 1500°F   | 83                 |  |
| 1800°F   | 142                |  |
| Compressive strength @ 10% deformation, dried, MPa |                    |  |
| 110°C  | 0.63               |  |
| 649°C  | 0.39               |  |
| 816°C  | 0.57               |  |
| 982°C  | 0.98               |  |
| Permanent Linear Shrinkage, %, 24 hours            |                    |  |
| 1200°F (684°C)                                     | -0.3               |  |
| 1500°F (816°C)                                     | -1.7               |  |
| 1800°F (982°C)                                     | -1.7               |  |
| 2000°F (1093°C)                                    | -2                 |  |

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