

Firelite[®] LW HS

Product Data Sheet

Product Description

An insulating concrete based on insulating aggregate and lightweight chamotte, for service up to 1320°C (2400°F), to be installed by casting. It is recommended for applications requiring high mechanical strength and low lime content, such as working lining in radiant and convection zones in petrochemical heaters, kiln car tops, general high temperature applications where Sulphur is present in the fuel. It conforms to ASTM C 401-91 class Q.

A separate gunning version is available.

Properties	Firelite LW HS
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast
Maximum Service Temperature, °C (°F)	1320 (2400)
ASTM C401-91 Classification	Q
Estimated weight of dry material/m³ of construction, kg (lb)	1300 (81.13)
Water addition, % by weight	30
Maximum grain size, mm	6
Packaging in bags, kg (lb)	30 (66)

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Density, kg/m³ (pcf), ASTM C134		
oven dried, 110°C (230°F)	1396 (87.11)	
after 5 hours firing, 815°C (1500°F)	1285 (80.18)	
Cold crushing strength, MPa (psi), ASTM C133		
oven dried, 110°C (230°C)	11.2 (1624)	
after 5 hours firing, 815°C (1500°F)	8.0 (1160)	
Permanent linear change, %, ASTM C113		
after 5 hours firing, 815°C (1500°F)	-0.3	
after 5 hours firing, 1000°C (1832°F)	0.4	
Thermal conductivity, W/m•K (BTU•in/hr•ft²•°F), ASTM C201/417		
200°C (392°F)	0.4 (2.77)	
400°C (752°C)	0.44 (3.05)	
600°C (1112°F)	0.46 (3.19)	
800°C (1472°F)	0.48 (3.33)	
1000°C (1832°F)	0.48 (3.33)	
Chemical composition, %		
Alumina, Al ₂ O ₃	41.2	
Silica, SiO ₂	39.5	
Calcium Oxide, CaO	11.0	
Ferric Oxide, Fe ₂ O ₃	5.7	
Titanium Oxide, TiO ₂	1.1	
Alkali as, MgO+K ₂ O+Na ₂ O	1.5	

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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