

Firecrete® 95

Product Data Sheet

Product Description

A high purity casting concrete with very low iron and silica content for service above 1800°C (3270°F). Firecrete 95 has a very high strength and abrasion resistance. Firecrete 95 is used for general application in severe conditions; It is recommended for special atmospheres, particularly resistant to chemical attack in the ammonia production processes where hydrogen atmospheres are encountered.

Properties	Firecrete 95
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast
Maximum Service Temperature, °C (°F)	1800 (3270)
ASTM C401-91 Classification	G
Estimated weight of dry material/ m³ of construction, kg (lb)	2570 (160)
Water addition, % by weight	10
Maximum grain size, mm	3
Packaging in bags, kg (lb)	25 (55)

Whilst the values and application information in this datasheet are typical, they are given for guidance only. The values and the information given are subject to normal manufacturing variation and may be subject to change without notice. Morgan Advanced Materials – Thermal Ceramics makes no guarantees and gives no warranties about the suitability of a product and you should seek advice to confirm the product's suitability for use with Morgan Advanced Materials - Thermal Ceramics.

Firecrete[®] 95

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Density, kg/m³ (pcf), ASTM C134	
oven dried, 110°C (230°F)	2620 (163.5)
after 5 hours firing, 815°C (1500°F)	2550 (159.1)
Cold crushing strength, MPa (psi), ASTM C133	
oven dried, 110°C (230°F)	75.8 (10991)
after 5 hours firing, 815°C (1500°F)	72.8 (10556)
after 5 hours firing, 1000°C (1832°F)	60.8 (8816)
Permanent linear change, %, ASTM C113	
after 5 hours, 815°C (1500°F)	-0.1
after 5 hours, 1000°C (1832°F)	-0.1
after 5 hours, 1600°C (2912°F)	-0.3
Thermal conductivity, W/m•K (BTU•in./hr•ft²•°F), ASTM C201/4	17
400°C (752°F)	1.69 (11.73)
600°C (1112°F)	1.63 (11.31)
800°C (1472°F)	1.55 (10.75)
1000°C (1832°F)	1.44 (9.99)
Chemical composition, %	
Alumina, Al ₂ O ₃	95.5
Silica, SiO ₂	<0.1
Ferric oxide, Fe ₂ O ₃	<0.1
Titanium oxide, TiO ₂	Trace
Calcium oxide, CaO	4.9
Alkalis as, MgO+K ₂ O+Na ₂ O	0.4
Ignition Loss	0.5

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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Code: CA.41 2 of 2