

SAFETY DATA SHEET

(Following Regulations (EC) No 1907/2006 & (EC) No 1272/2008)

SDS Number: 422 Date of first issue: 05 December 2013 Date of last revision: 21 February 2022

1 - Identification of product

1.1 - Identification of Product

Tradenames: Pyrotek Sivex Biojoint ISW 15,

These products are available with and without Aluminium Foil and\or Self adhesive backing, please contact your Morgan Thermal Ceramics Supplier for more information

The above-mentioned products contain Alkaline-earth silicate wools (AES wools)

Index Number: 650-016-00-2 Annex VI

CAS number: 436083-99-7

Registration number: 01-2119457644-32-0000

1.2 - Use of Product

Application as seal in molten aluminium casting

1.3 - Identification of Company

U.K. THERMAL CERAMICS LIMITED

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Website

www.morganthermalceramics.com sds.tc@morganplc.com

1.4 - Emergency information

Tel: + 44 (0) 7931 963 973 Language: English

Opening hours: Only available during office hours

2 - Hazard Identification

2.1 - Classification of the substance/ mixture

2.1.1 Classification according to Regulation (EC) No 1272/2008

Not classified according to Classification, Labelling and Packaging regulations (CLP) 1272/2008 EEC

2.1.2 Additional information:

This product is considered an article under REACH regulation 1907/2006. The materials do not contain any substances of very high concern or substances intended to be released under normal foreseeable conditions of use, these products are therefore not classified under the CLP regulations 1272/2008 which classifies substances and mixtures.

2.2 - Labelling Elements

Not applicable

2.3 - Other hazards which do not result in classification

Mild mechanical irritation to skin, eyes and upper respiratory system may result from exposure.

These effects are usually temporary.

CHRONIC EFFECTS FOR CRYSTALLINE SILICA

These products may contain minimal amounts of crystalline silica. Prolonged/repeated inhalation of respirable crystalline silica dust may cause delayed lung injury (silicosis).

IARC (International Agency for Research on Cancer) states that there is "sufficient evidence in humans for the carcinogenicity of inhaled crystalline silica in the form of quartz or cristobalite from

IARC (International Agency for Research on Cancer) states that there is "sufficient evidence in humans for the carcinogenicity of inhaled crystalline silica in the form of quartz or cristobalite from occupational sources to classify crystalline silica as carcinogenic to humans (Group 1)". (Monograph V 68)

In making the overall evaluation the Working Group noted however that carcinogenicity in humans was not detected in all industrial circumstances studied.

3 - Composition / Information On Ingredients

These products are expanding intumescent paper, available with and without self adhesive backing paper

COMPONENT	%	CAS/EC Number	Classification according to EC 1272/2008	REACH Registration Number
AES wool (synthetic fibres, alk. earth silicate)	59-65.5	436083-99-7*	Not Classified - Note Q	01-2119457644-32-0000
Chopped strand borosilicate glass fibre ¹	1.7-2.0	65997-17-3	Article - Not Classified	Not yet available
Vermiculite ²	29-32	1318-00-9	Not Classified	Not yet available
Crystalline Silica ³	0.2 - 3.2	014808-60-7	STOT RE 2 (H373)	Not yet available
Exfoliating Graphite	3.0-3.5	7782-42-5/ 231-999-5	Not applicable	Not yet available
Polymeric Binder and Self adhesive coating	6.0-7.1	Not applicable - Polymer	Not applicable	Not applicable

- * CAS definition: Alkaline earth silicate (AES) consisting of silica (50-82 wt%), calcia and magnesia (18-43 wt%), alumina, titania and zirconia (less than 6 wt%), and trace oxides.
- 1) The chopped strand continuous filament glass fibres contained in this product do not fall within the scope of Directive 97/69/E as they are not "fibres with random orientation". Chopped strand continuous glass fibres are not classified as carcinogenic according to directive 97/69/CE
- 2) Granulated Mangesium alumino silicate mineral
- 3) Present in the Vermiculite as mined and appears in the granulated vermiculite at concentrations of 1.0-10% by weight

Self adhesive products are supplied faced on one side with a Kraft release paper

4 - First-Aid measures

4.1 - Description of First Aid Measures.

Skin

Handling of this material may generate mild mechanical temporary skin irritation. If this occurs, rinse affected areas with water and wash gently. Do not rub or scratch exposed skin.

Eyes

In case of eye contact flush abundantly with water; have eye bath available. Do not rub eyes. Seek medical attention is irritation persists.

Nose and Throat

If these become irritated move to a dust free area, drink water and blow nose. Seek medical attention if irritation persists.

If symptoms persist, seek medical advice.

4.2 - Most Important symptoms and effects, both acute and delayed

No symptoms or effects expected either acute or delayed

4.3 - Indication of any immediate medical attention and special treatment required

No special treatment required, if exposure occurs wash exposed areas to avoid irritation.

5 - Fire-fighting measures

5.1 - Extinguishing media

Use extinguishing agent suitable for surrounding combustible materials.

5.2 - Special hazards arising from the substance or mixture

Non combustible products. However, virgin product binder may burn and produce gases and/or fumes.

5.3 - Advice for firefighters

Packaging and surrounding materials may be combustible.

6 - Accidental Release Measures

6.1 - Personal precautions, protective equipment and emergency procedures

Where abnormally high dust concentrations occur, provide workers with appropriate protective equipment as detailed in section 8.

Restrict access to the area to a minimum number of workers required. Restore the situation to normal as quickly as possible.

6.2 - Environmental precautions

Prevent further dust dispersion for example by damping the materials. Do not flush spillage to drain and prevent from entering natural watercourses. Check for local regulations, which may apply

6.3 - Methods and materials for containment and clean up

Pick up large pieces and use a vacuum cleaner. If brushes are used, ensure that the area is wetted down first. Do not use compressed air for clean up. Do not allow to become windblown.

6.4 - Reference to other sections

For further information, please refer to sections 7 and 8

7 - Handling and storage

7.1 - Precautions for safe handling

Handling can be a source of dust emission and therefore the processes should be designed to limit the amount of handling. Whenever possible, handling should be carried out under controlled conditions (i.e., using dust exhaust system).

Regular good housekeeping will minimise secondary dust dispersal.

7.2 - Conditions for safe storage

Store in original packaging in a dry area. Always use sealed and clearly labelled containers. Avoid damaging containers. Reduce dust emission during unpacking.

7.3 - Specific end use

Please refer to your local Morgan Thermal Ceramics' supplier.

8 - Risk Management Measures / Exposures Controls / Personal Protection

8.1 - Control parameters

Industrial hygiene standards and occupational exposure limits vary between countries and local jurisdictions. Check which exposure levels apply to your facility, and comply with local regulations. If no regulatory dust or other standards apply, a qualified industrial hygienist can assist with a specific workplace evaluation including recommendations for respiratory protection. Examples of exposure limits applying (in November 2014) in different countries are given below:

COUNTRY	Total Dust	Resp Dust		Cristobalite		Fine Carbon	Source
COUNTRY		(mg/m3)	(mg/m3)	(mg/m3)	(f/ml)	Dust^ (mg/m3)	
EU BOELV			0.10	0.10			Carcinogens and Mutagens Directive (Directive 2004/37/EC)
Austria	10	6	0.10	0.10	1	No limit	Grenzwerteverordnung
Belgium	10	3	0.10	0.05	1	3.5	Valeurs limites d'exposition professionnelle – VLEP/ Grenswaarden voor beroepsmatige blootstelling – GWBB
Denmark	10	5	0.10	0.05	1	3.5	Grænseværdier for stoffer og materialer
Finland	10	No limit	0.05	0.05	1	3.5	Finnish Ministry of Social Affairs and Health
France	10	5	0.10	0.05	1	3.5	Institut National de Recherche et de Sécurité
Germany*	10	0.5*	0.05*	0.05*	No limit	No limit	TRGS 900
Hungary	10	No limit	0.10	0.10	1	No limit	EüM-SZCSM rendelet
Ireland	10	4	0.05	0.05	1	3.5	HAS – Ireland
Italy	10	3	0.1	0.1	1	No limit	Uses EU values
Luxembourg	10	6	0.10	0.10	1	No limit	Agents Chimiques, Cancérigènes Ou Mutagènes Au Travail
Netherlands	10	5	0.075	0.075	1	No limit	SER
Norway	10	5	0.10	0.05	0.5	3.5	Veiledning om administrative normer for forurensning i arbeidsatmosfære
Poland	10	No limit	0.10	0.10	2	No limit	Dziennik Ustaw 2010
Spain	10	3	0.05	0.05	1	3.5	INSHT
Sweden	10	5	0.10	0.05	1	3	AFS 2005:17
Switzerland	10	6	0.10	0.10	1	No limit	SUVA - Valeurs limites d'exposition aux postes de travail
UK	10	4	0.10	0.10	2	3.5	EH40/2005

^{^ ^}Where "No limit" is displayed, use the dust limits

Information on monitoring procedures

United Kingdom

MDHS 59 specific for MMVF: "Man-made mineral fibre - Airborne number concentration by phase-contrast light microscopy" and MDHS 14/4 "General methods for sampling and gravimetric analysis of respirable and inhalable dust"

NIOSH

NIOSH 0500 "Particulates not otherwise regulate, total" NIOSH 0600 "Particulates not otherwise regulate, respirable" NIOSH 7400 "Asbestos and other fibres by PCM"

8.2 - Exposure controls

8.2.1 APPROPRIATE ENGINEERING CONTROLS

Review your applications in order to identify potential sources of dust exposure.

Local exhaust ventilation, which collects dust at source, can be used. For example down draft tables, emission controlling tools and materials handling equipment. Keep the workplace clean. Use a vacuum cleaner. Avoid brushing and compressed air.

If necessary, consult an industrial hygienist to design workplace controls and practices.
The use of products specially tailored to your application(s) will help to control dust. Some products can be delivered ready for use to avoid further cutting or machining. Some could be pretreated or packaged to minimise or avoid dust release during handling.

Consult your supplier for further details

8.2.2 - Personal Protective Equipment

Skin protection:

Wear gloves and work clothes, which are loose fitting at the neck and wrists. Soiled clothes should be cleaned to remove excess fibres before being taken off (e.g. use vacuum cleaner, not compressed air). Wash work clothes seperately from other clothing

Eye protection:

As necessary wear goggles or safety glasses with side shields.

Respiratory protection:

For dust concentrations below the exposure limit value, RPE is not required but FFP2 respirators may be used on a voluntary basis.

For short-term operations where excursions are less than ten times the limit value use FFP2 respirators.

In case of higher concentrations or where the concentration is not known, please seek advice from your company and/or local Thermal Ceramics supplier.

Information and training of workers

Workers should be trained on good working practices and informed on applicable local regulations.

8.2.3 - Environmental Exposure Controls

Refer to local, national or European applicable environmental standards for release to air water and soil. For waste, refer to section13

9 - Physical and chemical properties

Information on basic physical and chemical properties Not applicable

State Grey/white specked fibrous mat

 Colour
 Not applicable

 Odour
 None

 Odour threshold
 Not Applicable

 PH
 Not applicable

 Melting point/freezing point
 > 1250°C

 Initial boiling point and boiling point range
 Not applicable

 Initial boiling point and boiling point range
 Not applicable

 Flash point
 Not applicable

 Evaporation rate
 Not Applicable

Flammability (solid, gas)

The material will burn for a short period only until the polymeric binder is burnt out or the

resulting expansion self-extinguishes

Upper/lower flammability or explosive limits Not applicable Vapour pressure Not applicable Vapour density Not Applicable Relative density 200-280 a/m³ Solubility(ies) Not applicable Partition co-efficient: n-octanol/water Not applicable Auto-ignition temperature Not applicable Not Applicable **Decomposition temperature** Viscosity Not Applicable **Particle Characteristics** Not applicable **Explosive properties** Not applicable Not applicable **Oxidising properties**

10 - Stability and Reactivity

10.1 - Reactivity

The product is stable

10.2 - Chemical Stability

The product is inorganic, stable and inert

10.3 - Possibility of Hazardous Reactions

10.4 - Conditions to Avoid

Please refer to handling and storage advice in Section 7

10.5 - Incompatible Materials

Strong oxidising agents, strong alkalis and hydroflouric acid

10.6 - Hazardous decomposition products

Decomposition of the polymeric binder will occur at tempatures above 200°C releasing smoke, H2O, CO, CO2 and hydrocarbons.

When heated above 250°C the graphite will expand resulting in a thermally insulating char.

Hazardous Polymerisation: Will not occur.

11 - Toxicological information

Toxicokinetics, metabolism and distribution

11.1.1 BASIC TOXICOKINETICS

Exposure is predominantly by inhalation or ingestion. Man made vitreous fibres of a similar size to AES have not been shown to migrate from the lung and/or gut and do not become located in other organs of the body

AES fibres contained in the products listed in the title have been designed to be rapidly cleared from lung tissue. This low biopersistence has been confirmed in many studies on AES using EU protocol ECB/TM/27(rev 7). When inhaled, even at very high doses, they do not accumulate to any level capable of producing a serious adverse biological effect.

11.1.2 Human Toxicological data

Epidemiology for crystalline silica

Prolonged/repeated inhalation of respirable crystalline silica dust may cause delayed lung injury (silicosis).

In evaluating crystalline silica as a cancer risk, the International Agency for Research on Cancer (IARC) reviewed several studies from different industries and concluded that crystalline silica from occupational sources inhaled in the form of quartz or cristobalite is carcinogenic to humans (Group 1) [IARC Monograph; vol.68; June 1997]. However, in reaching its conclusion, IARC stated that the carcinogenicity in humans could not be found in all industries reviewed and that carcinogenicity might be dependent on inherent characteristics of crystalline silica or on external factors affecting biological activity (e.g., cigarette smoking) or distribution of its polymorphs.

RESPIRATORY TOXICITY FOR GRAPHITE

Cases of pneumoconiosis, pulmonary fibrosis and emphysema have been reported in workers following prolonged exposures to high levels of airborne graphite dust

11.1 - Information on hazard classes as defined in Regulation (EC) No 1272/2008

EXPERIMENTAL STUDIES FOR AES WOOL

In lifetime chronic studies there was no exposure-related effect more than would be seen with any "inert" dust. Subchronic studies at the highest doses achievable produced at worst a transient mild inflammatory response. Fibres with the same ability to persist in tissue do not produce tumours when injected into the peritoneal cavity of rats.

Experimental Studies for Crystalline Silica

Animals exposed to very high concentrations of crystalline silica, artificially or by inhalation, have reported fibrosis and tumours (IARC Monographs 42 and 68). Inhalation and intratracheal installation of crystalline silica in rats caused lung cancer. However, studies in other species such as mice and hamsters caused no lung cancer. Crystalline silica also caused fibrosis in rats and hamsters in several inhalation and intratracheal installation studies.

Experimental Studies for Vermiculite

Acute toxicity is not known but LD50\LC50 values are expected to be high. Vermiculite is used as an inert carrier material for acute toxicity animals tests and as a carrier for additives used in animal feed stuffs. Contains trace amounts of respirable crystalline silica as mined.

Negative results have been obtained in animal studies (EU method B 4) for skin irritation. Inhalation exposures using the nose only route produce simultaneous heavy exposures to the eyes, but no reports of excess eye irritation exist. Animals exposed by inhalation similarly show no evidence of respiratory tract irritation. Human data confirms that only mechanical irritation, resulting in itching, occurs in humans following exposure to mineral wools

Skin contact with graphite dusts may cause temporary irritation due to mechanical effects: Repeated prolonged exposures may lead to dermatitis.

12 - Ecological information

12.1 - Toxicity

These products are insoluble materials that remain stable overtime and are chemically identical to inorganic compounds found in the soil and sediment; they remain inert in the natural

No adverse effects of this material on the environment are anticipated.

12.2 - Persistence and degradability

Not established

12.3 - Bioaccumulative potential

Not established

12.4 - Mobility in soil

No information available

12.5 - Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

This mixture contains no substance considered to be very persistent and very bioaccumulative (vPvB).

12.6 - Endocrine Disrupting Properties

No additional information available

12.7 - Other adverse effects

13 - Disposal Considerations

Waste from these materials may be generally disposed off at a landfill, which has been licensed for this purpose. Please refer to the European list (Decision N° 2000/532/CE as modified) to identify your appropriate waste number, and insure national and/or regional regulations are complied with.

Unless wetted, such a waste is normally dusty and so should be properly sealed in containers for disposal. At some authorised disposal sites, dusty waste may be treated differently in order to ensure they are dealt with promptly to avoid them being windblown. Check for any national and/or regional regulations, which may apply.

14 - Transport information

14.1. UN number

Not Applicable

14.2. UN proper shipping name

Not Applicable

14.3. Transport hazard class(es)

Not Applicable

14.4. Packing group

Not Applicable

14.5. Environmental hazards

Not Applicable

14.6. Special precautions for user

Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

15 - Regulatory information

15.1 - Safety health and environment regulations/legislation specific for the substances or mixtures

EU regulations:

- Regulation (EC) No 1907/2006 dated 18th December 2006 on Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
- Regulation (EC) No 1272/2008 dated 20th January 2009 on classification, labelling and packaging of substances and mixtures (OJ L 353)
- Annex of Regulation (EU) 2015/830
- Commission regulation (ÉC) No 790/2009 of 10 August 2009 amending, for the purposes of its adaptation to technical and scientific progress, Regulation (EC) No 1272/2008 of the European Parliament and of the Council on classification, labelling and packaging of substances and mixtures.

 - The 1st Adaptation to Technical Progress (ATP) to Regulation (EC) No 1272/2008 enters into force on 25 September 2009.

Shall be in accordance with several European Directives as amended and their implementations by the Member States:

- a) Council Directive 89/391/EEC dated 12 June 1989 "on the introduction of measures to encourage improvements in the safety and health of workers at work" (OJEC (Official Journal of the European Community) L 183 of 29 June 1989, p.1).
- b) Council Directive 98/24/EC dated 7 April 1998 "on the protection of workers from the risks related to chemical agents at work" (OJEC L 131 of 5 May 1998, p.11).

OTHER POSSIBLE REGULATIONS

Member States are in charge of implementing European Directives into their own national regulation within a period of time normally given in the Directive. Member States may impose more stringent requirements. Please always refer to any national regulation.

15.2 - Chemical Safety Assessment

Chemical Safety Reports have been requested from suppliers, as soon as this information is available it will be shared with downstream users.

16 - Other Information

Full text for H Phrases found in Section 3:

H373: May cause damage to lungs through prolonged or repeated exposure

Information on after service heated fibres

In almost all applications high temperature insulating wools products (HTIW) are used as an insulating material helping keeping up temperature at 900°C or more in a closed space. As only a thin layer of the insulation hot face side is exposed to high temperature, respirable dust generated during removal operations does not contain detectable levels of crystalline silica.

In applications where the material is heat socked, duration of heat exposure is normally short and a significant devitrification allowing CS to build up does not occur. This is the case for waste mould casting for instance.

Toxicological evaluation of the effect of the presence of CS in artificially heated HTIW material has not shown any increased toxicity in vitro. The results from different combinations of factors like increased brittleness of fibres, or micro crystals embedded in the glass structure of the fibre and therefore not biologically available may explain the lack of toxicological effects.

IARC evaluation as provided in Monograph 68 is not relevant as CS is not biologically available in after service HTIW and respirable dust generated during removal operations does not contain detectable levels of crystalline silica. http://www.iarc.fr/en/publications/pdfs-online/index.php

High concentrations of fibres and other dusts may be generated when after-service products are mechanically disturbed during operations such as wrecking. Therefore ECFIA recommends: a) control measures are taken to reduce dust emissions: and

b) all personnel directly involved wear an appropriate respirator to minimise exposure and comply with local regulatory limits.

The trade association representing the European high temperature insulation wool industry (ECFIA) has undertaken an extensive hygiene programme for High Temperature Insulation Wool (HTIW). The objectives are twofold: (i) to monitor workplace dust concentrations at both manufacturers' and customers' premises, and (ii) to document manufacturing and use of HTIW products from an industrial hygiene perspective in order to establish appropriate recommendations to reduce exposures. The initial results of the programme have been published. If you wish to participate in the CARE programme, contact ECFIA or your Thermal Ceramics' supplier.

For more information connect to:
The Morgan Thermal Ceramics' website: (http://www.morganthermalceramics.com/)
Or ECFIA's website: (http://www.ecfia.eu)

Revision Summary

Update to Section 8

Technical data sheets

NOTICE

The information presented herein is based on data considered to be accurate as of the date of preparation of this Material Safety Data Sheet. However safe as provided by law, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorisation given or implied to practice any patented invention without a licence. In addition, no responsibility can be assumed by the vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product (however, this shall not act to restrict the vendor's potential liability for negligence or under statute).