

Guncrete® 160

Product Data Sheet

Product Description

A 1600°C (2910°F) low iron material with good strength and excellent abrasion and thermal shock resistance. A conventional dense, general purpose castable that can be cast, gunned or trowelled.

Properties	Guncrete 160
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast/Gun
Maximum Service Temperature, °C (°F)	1600 (2910)
Estimated weight of dry material/ m³ of construction, kg (lb)	1932 (120.6)
Water addition, % by weight	12-14
Maximum grain size, mm	6
Packaging in bags, kg (lb)	25 (55)

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Density, kg/m³ (pcf), BS EN ISO 1927		
oven dried, 110°C (230°F)	2080 (129.8)	
Cold crushing strength, MPa (psi), BS EN ISO 1927		
oven dried, 110°C (230°F)	50 (7250)	
after 5 hours firing, 1000°C (1832°F)	32 (4640)	
after 5 hours firing, 1600°C (3000°F)	80 (11600)	
Permanent linear change, %, BS EN ISO 1927		
after 5 hours, 815°C (1500°F)	-0.2	
after 5 hours, 1000°C (1832°F)	-0.3	
after 5 hours, 1300°C (2372°F)	-0.6	
after 5 hours, 1600°C (3000°F)	-1.8	
Thermal conductivity, W/m•K (BTU•in./hr•ft²•°F), BS EN ISO 1927		
600°C (1112°F)	0.79 (5.48)	
Chemical composition, %		
Alumina, Al ₂ O ₃	50	
Silica, SiO ₂	42	
Ferric oxide, Fe ₂ O ₃	1	
Calcium oxide, CaO	6	

Instruction for Use

Use suitable gunite equipment. Material should be pre-dampened uniformly with approximately 2-3% by weight of clean water in a mechanical mixer before placing into gun. This will reduce rebound and dust. Add required water at nozzle for effective placement.

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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