

Firelite® 2800LI

Product Data Sheet

Product Description

A low iron and low lime insulating castable for service up to 1540°C (2800°F) in controlled atmosphere applications. Recommended for casting monolithic shapes and furnace linings where good insulation and light weight are necessary

Properties	Firelite 2800Ll
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast
Maximum Service Temperature, °C (°F)	1540 (2800)
Estimated weight of dry material/m³ of construction, kg (lb)	1350 (84.3)
Water addition, % by weight	38
Maximum grain size, mm	6
Packaging by weight, kg (lb)	30 (66)

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Density, kg/m³ (pcf), ASTM C134		
oven dried, 110°C (230°F)	1430 (89.2)	
after 5 hours firing, 815°C (1500°F)	1340 (83.9)	
Cold crushing strength, MPa (psi), ASTM C133		
oven dried, 110°C (230°C)	10.0 (1450)	
after 5 hours firing, 815°C (1500°F)	6.0 (870)	
Permanent linear change, %, ASTM C113		
after 5 hours firing, 815°C (1500°F)	-0.1	
after 5 hours firing, 1200°C (2192°F)	-0.2	
Thermal conductivity, W/m•K (BTU•in/hr•ft²•°F), ASTM C201/417		
200°C (392°F)	0.35 (2.43)	
400°C (752°C)	0.40 (2.78)	
600°C (1112°F)	0.44 (3.05)	
800°C (1472°F)	0.48 (3.33)	
1000°C (1832°F)	0.53 (3.68)	
Chemical composition, %		
Alumina, Al ₂ O ₃	78.3	
Silica, SiO ₂	13.0	
Calcium Oxide, CaO	7.3	
Ferric Oxide, Fe ₂ O ₃	0.4	
Titanium Oxide, TiO ₂	0.2	
Alkali as, MgO+K ₂ O+Na ₂ O	0.8	
Ignition Loss	0.5	

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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