

Firelite® 124G

Product Data Sheet

Product Description

An insulating lightweight concrete for service up to 1100°C (2010°F), to be installed by gunning. It is recommended for applications requiring low thermal conductivity and relatively high mechanical strength, such as working and backup linings in radiant and convection zones in petrochemical heaters, as well as waste gas ducts and stacks. It conforms to ASTM C401-91, class O and P and to application described into UOP-2-19-0.

A separate product data sheet is available for the casting version.

Properties	Firelite 124G
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Gun
Maximum Service Temperature, °C (°F)	1100 (2010)
ASTM C401-91 Classification	O, P
Estimated weight of dry material/m³ of construction, kg (lb)	920 (57.42)
Water addition, % by weight	50
Maximum grain size, mm	8
Packaging in bags, kg (lb)	25 (55)

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Density, kg/m³ (pcf) , ASTM C134		
oven dried, 110°C (230°F)	1060 (66.1)	
after 5 hours firing, 815°C (1500°F)	890 (55.56)	
Cold crushing strength, MPa (psi), ASTM C133		
oven dried, 110°C (230°C)	5.6 (812)	
after 5 hours firing, 815°C (1500°F)	3.6 (522)	
Permanent linear change, %, ASTM C113		
after 5 hours firing, 815°C (1500°F)	-0.2	
after 5 hours firing, 1100°C (2012°F)	-0.6	
Thermal conductivity, W/m•K (BTU•in/hr•ft²•°F), ASTM C201/417		
200°C (392°F)	0.21 (1.46)	
400°C (752°C)	0.21 (1.46)	
600°C (1112°F)	0.23 (1.60)	
Chemical composition, %		
Alumina, Al ₂ O ₃	32.8	
Silica, SiO ₂	31.0	
Calcium Oxide, CaO	20.7	
Ferric Oxide, Fe ₂ O ₃	9.2	
Titanium Oxide, TiO ₂	1.2	
Alkali as, MgO+K ₂ O+Na ₂ O	4.6	
Ignition Loss	1.3	

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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